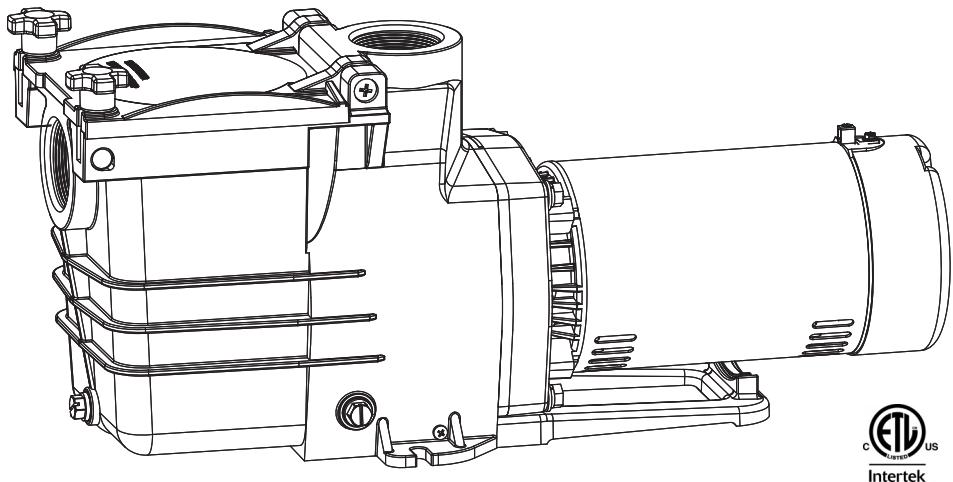


# IG1 Pump

## Owner's Manual



IG1-15151S | IG1-15152S | IG1-15152ST



Scan to register your  
product warranty

**GoPool**

## Warranty registration

Thank you for choosing GoPool! Register your product today to activate your warranty and get quick, hassle-free support when you need it.



Scan to register your  
product warranty



**WARNING**

This equipment must be installed and serviced according to the information found in this manual. Improper installation can create hazards which could result in property damage, serious injury or death. Improper installation will void the warranty.

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# Important safety instructions



## IMPORTANT NOTICE

This guide provides installation and operation instructions for the Single Speed Pump. Consult us with any questions regarding this equipment.

### Attention Installer:

This guide contains important information about the installation, operation and safe use of this product. This information should be given to the owner and or operator of this equipment after installation or left on or near the heat pump.

### Attention User:

This manual contains important information that will help you in operating and maintaining this product. Please retain it for future reference.

## READ AND FOLLOW ALL INSTRUCTIONS

**DANGER:** Warns about hazards that can cause death, serious personal injury, or major property damage if ignored.

**⚠ Warns about hazards that may cause death, serious personal injury, or major property damage if ignored.**

**CAUTION:** Warns about hazards that may or can cause minor personal injury or property damage if ignored.

### NOTE -

Indicates special instructions not related to hazards. Carefully read and follow all safety instruction in this manual and on equipment. Keep safety labels in good condition; replace if missing or damaged.

When installing and using this electrical equipment basic safety precautions should always be followed, include the following:

**⚠ Do not permit children to use this product.**

Risk of electrical shock. Connect only to a branch circuit protected by a ground-fault circuit-interrupter (GFCI). Contact a qualified electrician if you cannot verify that the circuit is protected by a GFCI.

This unit must be connected only to a supply circuit that is protected by a ground-fault circuit-interrupter (GFCI). Such a GFCI should be provided by the installer and should be tested on a routine basis. To test the GFCI, push the test button. The GFCI should interrupt power. Push the reset button. Power should be restored. If the GFCI fails to operate in this manner, the GFCI is defective. If the GFCI interrupts power to the pump without the test button being pushed, a ground current is flowing, indicating the possibility of an electric shock. Do not use this pump. Disconnect the pump and have the problem corrected by a qualified service representative before using.

This pump is for use with permanent swimming pools and may also be used with hot tubs and spas if so marked. Do not use with storable pools. A permanently-installed pool is constructed in or on the ground or in a building such that it cannot be readily disassembled for storage. A storable pool is constructed so that it is capable of being readily disassembled for storage and reassembled to its original integrity.

# Important safety instructions



**CAUTION:** This pump is for use with permanent swimming pools and may also be used with hot tubs and spas if so marked. Do not use with storables pools. A permanently-installed pool is constructed in or on the ground or in a building such that it cannot be readily disassembled for storage. A storables pool is constructed so that it is capable of being readily disassembled for storage and reassembled to its original integrity.

## General Warnings

- Never open the inside of the drive motor enclosure. There is a capacitor bank that holds a 230 VAC charge even when there is no power to the unit.
- The pump is not submersible.
- The pump is capable of high flow rates; use caution when installing and programming to limit pump's performance potential with old or questionable equipment.
- Code requirements for the electrical connection differ from state to state. Install equipment in accordance with the National Electrical Code and all applicable local codes and ordinances.
- Before servicing the pump; switch OFF power to the pump by disconnecting the main circuit to the pump.
- This appliance is not intended for use by persons (including children) of reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety.

**DANGER:** Failure to follow all instructions and warnings can result in serious bodily injury or death. THIS PUMP SHOULD BE INSTALLED AND SERVICED ONLY BY A QUALIFIED POOL SERVICE PROFESSIONAL INSTALLERS, POOL OPERATORS AND OWNERS MUST READ THESE WARNINGS AND ALL INSTRUCTIONS IN THE OWNER'S MANUAL BEFORE USING THIS PUMP. THESE WARNINGS AND THE OWNER'S MANUAL MUST BE LEFT WITH THE POOL OWNER.

### **Suction entrapment hazard**

Stay off the main drain and away from all suction outlets! this pump produces high levels of suction and creates a strong vacuum at the main drain at the bottom of the body of water. this suction is so strong that it can trap adults or children under water if they come in close proximity to a drain or a loose or broken drain cover or grate.

The use of unapproved covers or allowing use of the pool or spa when covers are missing, cracked or broken can result in body or limb entrapment, hair entanglement, body entrapment, evisceration and/or death.

# Important safety instructions



## The suction at a drain or outlet can cause:

- **Limb Entrapment:** When a limb is sucked or inserted into an opening resulting in a mechanical bind or swelling. This hazard is present when a drain cover is missing, broken, loose, cracked or not properly secured.
- **Hair Entanglement:** When the hair tangles or knots in the drain cover, trapping the swimmer underwater. This hazard is present when the flow rating of the cover is too small for the pump or pumps.
- **Body Entrapment:** When a portion of the body is held against the drain cover trapping the swimmer underwater. This hazard is present when the drain cover is missing, broken or the cover flow rating is not high enough for the pump or pumps.
- **Evisceration/Disembowelment:** When a person sits on an open pool (particularly a child wading pool) or spa outlet and suction is applied directly to the intestines, causing severe intestinal damage. This hazard is present when the drain cover is missing, loose, cracked, or not properly secured.
- **Mechanical Entrapment:** When jewelry, swimsuit, hair decorations, finger, toe or knuckle is caught in an opening of an outlet or drain cover. This hazard is present when the drain cover is missing, broken, loose, cracked, or not properly secured.

### NOTE -

All suction plumbing must be installed in accordance with the latest national and local codes, standards and guidelines.

## To minimize the risk of injury due to suction entrapment hazard:

- A properly installed and secured ANSI/ASME A112.19.8 approved anti-entrapment suction cover must be used for each drain.
- Each suction cover must be installed at least three (3') feet apart, as measured from the nearest point to nearest point.
- Regularly inspect all covers for cracks, damage and advanced weathering.
- If a cover becomes loose, cracked, damaged, broken or is missing, replace with an appropriate certified cover.
- Replace drain covers as necessary. Drain covers deteriorate over time due to exposure to sunlight and weather.
- Avoid getting hair, limbs or body in close proximity to any suction cover, pool drain or outlet.
- Disable suction outlets or reconfigure into return inlets.

**⚠** A clearly labeled emergency shut-off switch for the pump must be in an easily accessible, obvious place. Make sure users know where it is and how to use it in case of emergency.

# Important safety instructions



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**The Virginia Graeme Baker (VGB) Poolland Spa Safety Act** creates new requirements for owners and operators of commercial swimming pools and spas.

Commercial pools or spas constructed on or after December 19, 2008, shall utilize:

a) A multiple main drain system without isolation capability with suction outlet covers that meet ASME/ANSI A112.19.8a Suction Fittiings for Use inSwimming Pools,Wading Pools,Spas, and Hot Tubs and either:

- 1) A safety vacuum release system (SVRS) meeting ASME/ANSI A112.19.17 Manufactured Safety Vacuum Release systems (SVRS) for Residential and Commercial Swimming Pool, Spa, Hot Tub, and Wading Pool Suction Systems and/or ASTM F2387 Standard Specification for Manufactured Safety Vacuum Release Systems (SVRS) for Swimming pools, Spas and Hot Tubs or
- 2) A properly designedand tested suction-limiting vent system or
- 3) An automatic pump shut-off system.

Commercial pools and spas constructed prior to December 19, 2008, with a single submerged suction, outlet shall use a suction outlet cover that meets ASME/ANSIA112.19.8aand either:

- a) ASVRS meetingASME/ANSIA112.19.17 and/orASTM F2387, or
- b) A properly designed and tested suction-limiting vent system, or
- c) An automatic pump shut-off system, or
- d) Disabled submerged outlets, or
- e) Suction outlets shall be reconfigured into return inlets.

**CAUTION:** For Installation of Electrical Controls at Equipment Pad (ON/OFF Switches, Timers and Automation Load Center).

Install all electrical controls at equipment pad, such as on/off switches, timers, and control systems, etc., to allow the operation (startup, shut-down, or servicing) of any pump or filter so the user does not place any portion of his/her body over or near the pump strainer lid, filter lid or valve closures. This installation should allow the user enough space to stand clear of the filter and pump during system start-up, shut down or servicing of the system filter.

## **⚠ Hazardous pressure:**

Stand clear of pump and filter during start-up.

Circulation systems operate under high pressure. When any part of the circulating system (i.e., locking ring, pump, filter, valves, etc.) is serviced, air can enter the system and become pressurized. Pressurized air can cause the pump housing cover, filter lid, and valves to violently separate, which can result in severe personal injury or death. Filter tank lid and strainer cover must be properly secured to prevent violent separation. Stand clear of all circulation system equipment when turning on or starting up the pump. Before servicing equipment, make note of the filter pressure. Be sure that all controls are set to ensure the system cannot inadvertently start during service. Turn off all power to the pump.

# Important safety instructions



**IMPORTANT:** Place filter manual air relief valve in the open position and wait for all pressure in the system to be relieved.

Before starting the system, fully open the manual air relief valve and place all system valves in the «open» position to allow water to flow freely from the tank and back to the tank. Stand clear of all equipment and start the pump.

**IMPORTANT:** Do not close the filter manual air relief valve until all pressure has been discharged from the valve and a steady stream of water appears. Observe filter pressure gauge and be sure it is not higher than the pre-service condition.

## General Installation Information

- All work must be performed by a qualified service professional and must conform to all national, state, and local codes.
- Install to provide drainage of compartment for electrical components.
- These instructions contain information for a variety of pump models and therefore some instructions may not apply to a specific model. All models are intended for use in swimming pool applications. The pump will function correctly only if it is properly sized to the specific application and properly installed.

**⚠** Pumps improperly sized or installed or used in applications other than for which the pump was intended can result in severe personal injury or death. These risks may include severe injury or property damage caused by a structural failure of the pump or other system component.

The pump can produce high levels of suction within the suction side of the plumbing system. These high levels of suction can pose a risk if a person comes within the close proximity of the suction openings. A person can be seriously injured by this high level of vacuum or may become trapped and drown. It is absolutely critical that the suction plumbing be installed in accordance with the latest national and local codes for swimming pools.



## 01. Location

Locate pump as close to pool/spa as possible, preferably in a dry, well ventilated area away from direct sunlight. It should be on a hard, level surface.

Give consideration to:

- Drainage - away from pump.
- Ventilation of pump motor.
- Access for future servicing and winterizing.
- Protection from the elements.

Pumps without strainer bodies are designed for flooded suction (all suction fittings and suction piping below water level) and will not self-prime. Consequently, the pump must be installed at an elevation that is below water level when pool or spa is filled; however, if suction line valves are installed, the pump may be closed for priming. Keep vertical distance to a minimum if you choose to mount pump above water level.

Pumps with strainer bodies are self-priming but should be mounted as close to the water level as possible or below for ease in priming.

## 02. General Plumbing

For solvent weld connection:

Rigid or flexible PVC pipe can be used. Pipe ends should be clean and free of any flash cause by the cutting operation. Be sure that the proper adhesive is used on the type of pipe specified.

**NOTE -**

A primer will assure that adhesive joints are superior. Suregard P-3000 has a purple tracer to qualify in areas where codes specify a primer must be used.

**CAUTION:** We recommend that you consider climatic conditions when applying adhesives. Certain atmospheric situations, such as high moisture content, make adhesive action of certain glues less effective. Check the manufacturer's instructions.

**For threaded connections:**

Use only Teflon tape or equivalent on threaded plumbing connections. Other pipe compounds may damage threads. We do not recommend the use of silicone or petroleum based compounds. DO NOT OVERTIGHTEN - HAND TIGHTEN PLUS  $\frac{1}{2}$  TURN IS SUFFICIENT.



## 03. Pump Plumbing

Suction pipe should be as large or larger than discharge pipe. Avoid using suction pipe smaller than pump connection. Keep the piping as straight and short as possible, and of suitable size. Avoid connecting an elbow directly into the pump inlet (use a length of straight pipe to allow a proper entry for the water). Arrange horizontal runs to slope upward to the pump to prevent high spots that could form air pockets. Support the pipe independently so that it places no strain on the pump. Keep as much of the suction line as possible below the water level to reduce priming time. Install valves and unions in the pump suction and return lines to facilitate servicing. Valves are recommended for throttling maintenance if the system is installed below deck level. Suction valves are essential for priming all pumps without strainer bodies installed above water level. Pumps with strainer bodies are self-priming, nevertheless, we recommend the use of check valve in the suction pipe at or below the water level if the suction lift is more than five feet or if the dry suction is more than ten feet long. Keep the valve in the suction line fully open during operation.

## 04. Electrical Data

Refer to information on motor nameplate for electrical service data. All motors should have fused disconnect switch or circuit breaker. Be sure wire size is sufficient for pump HP and distance from power source. Wiring should be done in accordance with applicable codes by a competent electrician. We recommend the installation of a ground fault circuit interrupter for maximum safety.

## 05. Pump Start Up

Do not operate pump until it has been primed as water acts to cool and lubricate the seal. For pumps without strainer bodies and located above water, close suction line valve and fill pump with water in order to prime. For pumps with strainer bodies and located above water, prime by removing strainer cover and filling strainer body with water. Pumps located below water level will selfprime if all piping is also below water level. After pump has been primed, energize motor and open all suction and discharge line valves. It may take some time for pump to remove air from suction lines. If no flow is observed in five minutes, stop the motor and re-prime. If the pump fails to operate, check for air leaks. Refer to Trouble Shooting section.

After about ten minutes of operation, check the return fittings for air bubbles. A continuous flow of air indicates leaks in suction line. Locate and correct any leaks immediately.

### Controlling the output:

Keep the gate valve in the suction line fully open during operation. Should it be necessary to control the output, use a valve in the return line.

**CAUTION:** Do not retighten strainer Ring-Lok during operation. Do not operate pump with closed suction or discharge valves.

# Timer instructions



## FOR DUAL SPEED PUMP WITH TIMER (IG1-15152ST)

Your integrated timer module is designed to be programmed to your filtration need, with four (5) possible settings.

### To set timer

01. Move switch «OFF» to «PROGRAM» back to «OFF», resulting single tone indicates **Setting 1**. Repeat until number of tones heard equals setting desired. ie 3 rapid tones is **Setting 3**.

02. Move switch from «OFF» to «RUN» to begin selected program setting.

Example: **Setting 3** starts at 6 AM, so the pump will run from 6 AM to 6 PM.

### Two speed motor settings

- Setting 1 - Pump runs 24 hours on Hi Speed ( single tone )
- Setting 2 - Pump runs 18 hours on Hi, 6 hours on Low ( 2 tones )
- Setting 3 - Pump runs 12 hours on Hi, 12 hours on Low ( 3 tones )
- Setting 4 - Pump runs 6 hours on Hi, 18 hours on Low ( 4 tones )
- Setting 5 - Pump runs 24 hours on Low after 5 minutes on Hi ( 5 tones )

### To override timer settings

Move switch from «RUN» to «OFF» and back to «RUN» within 3 seconds. The pump will run for 1 hour and then return to the previous programmed setting. If a power failure occurs the timer automatically returns to the programmed setting.

# Winterizing & Water chemistry

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## 01. Winterizing

Consult your dealer for advice on winterizing your equipment if freezing temperatures occur in your locality. His knowledge of your equipment makes him the best qualified source of information. Follow his recommendations, and if these include draining the filter system, proceed as follows:

A) If your system does not contain a filter, proceed to step B.

- **For sand filters:** BACKWASH for 3 to 5 minutes and set dial valve to WINTERIZE.
- **For cartridge filters:** Clean the filter element and store in a dry place.

B) Drain system by loosening drain plugs (drain plugs will drain without completely removing the plug from unit) and/or removing pipe caps.

## 02. Water chemistry

A proper and consistent use of chemicals is necessary to maintain clean, sanitary water, prevent a spread of germ infection and control the growth of algae which can spoil the appearance and enjoyment of your pool or spa.

Chlorine is the most commonly used chemical to provide clean, sanitary water. Either dry or liquid chlorine (calcium or sodium hypochlorite) can be used which should be added daily as it is dissipated by dirt and germs as well as be the sun and wind.

It is also important that the correct level of acidity or alkalinity of the pool water be maintained. This is the pH of your pool with pH 7.0 being neutral.

Readings above 7.0 are alkaline and below are acid. A desirable range is 7.2 - 7.4.



## 01. Pump Maintenance

- Motors are self-lubricating - no lubrication required.
- Clean hair & lint strainer if you have a strainer body pump.
- Visually inspect motor for blockage of air vents on motor shell. Remove any debris after breaker off.
- Shaft seals may become worn and must be replaced if leakage is observed.

## 02. Cleaning

Switch power off. Close valves in suction and return line. Unscrew strainer Ring-Lok counterclockwise and remove the strainer cover from hair and lint strainer and lift out strainer basket. Clean and replace the basket. Take care to seat basket properly. Clean O-Ring and re-lubricate with petroleum jelly if necessary. Clean O-Ring seats on cover and strainer. Refit cover and strainer - hand tighten only - and open valves. Put pump back into operation.

**CAUTION:** Do not retighten strainer during operation.

## 03. Service & Repair parts

Refer all service to your local dealer as his knowledge of your equipment makes him the best qualified source of information. Order all repair parts through your dealer. Give the following information when ordering repair parts:

- Unit nameplate data.
- Description of part.

# Troubleshooting



Problem	Possible cause
<b>Motor does not start</b>	Disconnect switch or circuit breaker in OFF position.  Fuses blown or thermal overload open. Locked motor shaft.
	Motor windings burned out.
	Defective starting switch inside single-phase motor
	Disconnected or defective wiring
	Low voltage
<b>Motor does not reach full speed</b>	Low voltage  2 speed model set on low speed  Motor windings connected for wrong voltage on dual voltage model.
<b>Motor overheats (Protect trips)</b>	Low voltage  Motor windings connected for wrong voltage on dual voltage model.  Inadequate ventilation
<b>Pump delivers no water</b>	Pump is not primed  Closed valve in suction or discharge line  Leakage or air into suction system  Impeller clogged

# Troubleshooting



Problem	Possible cause
<b>Low pump capacity</b>	Valve in suction or discharge line partly closed
	Suction or discharge line partly plugged
	Suction or discharge line too small
	Pump running at reduced speed (see above)
	Plugged basket in skimmer or hair and lint strainer
	Dirty filter
	Impeller clogged
	Wrong rotation (3 phase only)
<b>Low pump pressure</b>	Pump running at reduced speed (see above)
	Wrong rotation (3 phase only)
	Discharge valve or inlet fittings closed too much
<b>High pump pressure</b>	Discharge valve or inlet fittings closed too much
	Return lines too small
	Dirty filters
<b>Noisy pump and motor</b>	Plugged basket in skimmer or hair in lint strainer
	Worn motor bearings

# Troubleshooting



Problem	Possible cause
<b>Noisy pump and motor</b>	Valve in suction line partly closed
	Suction line partly plugged
	Vacuum hose plugged or too small
	Pump not supported properly
<b>Leakage of water at shaft</b>	Shaft seal requires replacement
<b>Air bubbles at inley fittings</b>	Leakage air into suction line at connections or valve stem
	Cover gasket of hair and lint strainer needs cleaning
	Restriction in suction line
	Low water level in pool

**NOTE -**

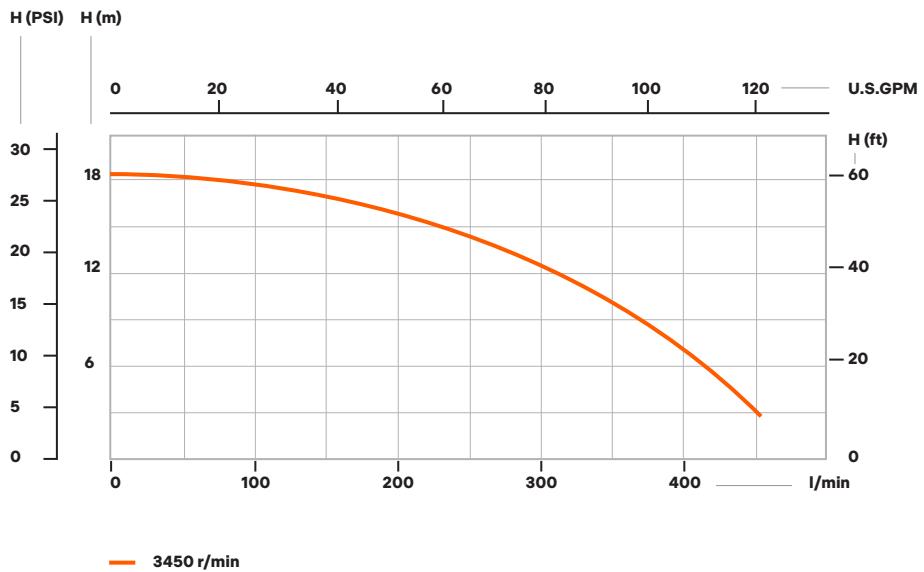
If the recommendations in the Trouble Shooting portion of this manual do not solve your particular problem(s), please contact your local dealer for service.

# Technical data



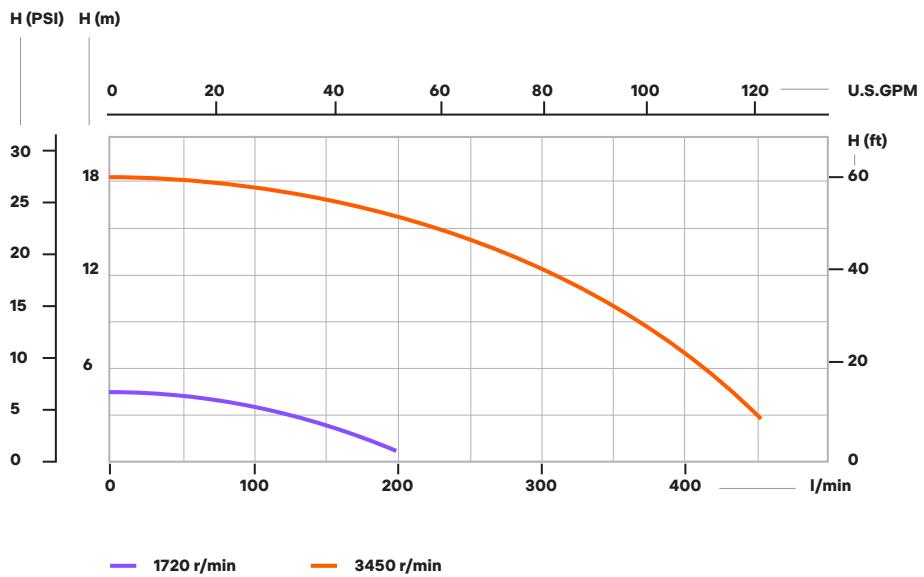
## IG1-15151S

<b>HP</b>	1.5 HP
<b>Volt</b>	115/230V
<b>Amps</b>	14.4/7.3
<b>Q (GPM)</b>	111
<b>Hz</b>	60

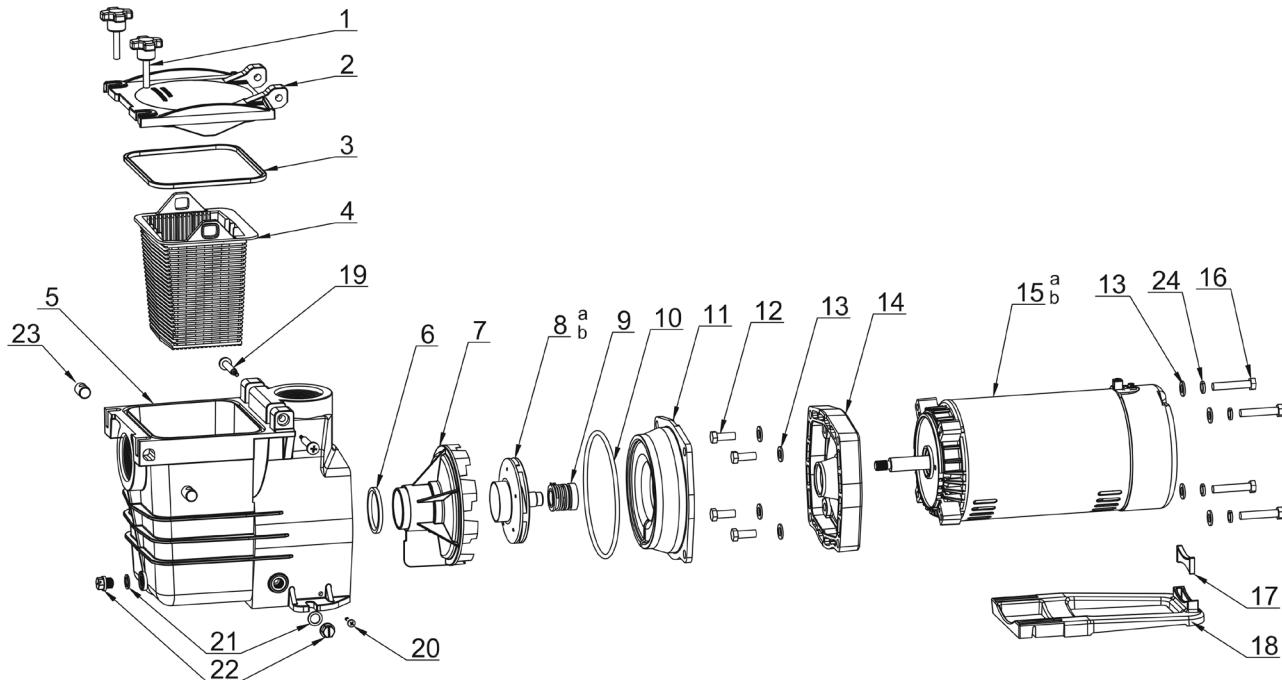


## IG1-15152S | IG1-15152ST

<b>HP</b>	1.5 HP
<b>Volt</b>	230V
<b>Amps</b>	7.5/2.1
<b>Q (GPM)</b>	110
<b>Hz</b>	60



# Pump structure & parts



Ref. No.	Part No.	Description	Quantity
1	648910606	Handle Screws	2
2	648915102	Cover	1
3	65432053080	Gasket	1
4	648910402	Basket	1
5	648915104	Pump Housing 2"	1
6	65432040080	O-Ring	1
7	647258001	Diffuser	1
8b	89106201	Impeller for IG1 Pump	1
9	65028026000	Seal Assembly	1
10	65431121080	O-Ring	1
11	647258002	Pump Cover	1
12	65225007000	Screw 3/8-16UNC*25.4mm	4
13	65244015000	Gasket M10	8
14	648910602	Over Cover	1
15b	5023375000	1.5HP IG1 Pump Motor	1
16	65225008000	Screw 3/8-16UNC*50.8mm	4
17	648912301	Foot Insert Wfe Pump	1
18	648910608	Mounting Foot	1
19	65212058000	Screw ST4.8*15	2
20	65212013000	Screw ST4.8*25	2
21	65432002080	Drain Plug Gasket	2
22	648860105	Drain Plug	2
23	648910607	Swivel Nut	2
24	65244032000	Spring Washer	4

Use only GoPool genuine replacement parts.

# GoPool

Need parts or accessories ?  
[GoPool.com](http://GoPool.com)